

THE WIDE WORLD OF BEATRICE BRANDS

THE VVIDE VVORLD OF BEATRICE BRANDS

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Since 1894, when it took root in the town of Beatrice, Nebraska, the company's family tree of fine products has branched steadily in many directions.

Today, Beatrice Foods Co. is a multi-national corporation, predominantly engaged in food processing and related products and services, with sales of \$2,500,000,000.

It is an international family of almost 60,000 employees with more than 600 plants, branches and major sales offices in the United States and 28 other nations. The company's 11 divisions—Dairy, Grocery, Peter Eckrich, John Sexton, Confectionery, Chemical, Manufacturing, Educational and Consumer Arts, Warehousing, Agri-Products and International—produce and distribute more than 8,000 products. Virtually every one of these is a specialty item, including 4,000 convenience foods. Within each division is a blend of talents, resources and the "know-how" to produce many more products and to serve

But despite its growth, Beatrice Foods has maintained its neighborly approach to doing business. With a family spirit and a deep sense of community responsibility, Beatrice still is local in character. This de-centralized management structure is a primary reason for its progress.

and expand many more markets, both nationally and inter-

This booklet is but a prelude to the future. While we are proud of the past and present progress, the continuing aim of Beatrice Foods is to produce only the highest quality products from the finest plants in the world.

William G. Karnes
Chairman of the Board
Chief Executive Officer

nationally.

Don E. Granthino

Don L. Grantham President Chief Operating Officer

































DAIRY PRODUCTS



Beatrice Foods dairy operations are more national in scope than those of any other company, distributing quality products in 46 of the 50 United States.

Dairy products processed by the company's 85 plants and 190 branches are marketed under more than 20 leading brands, among them Meadow Gold, registered in 1901, Holland, Louis Sherry, Dannon, Swiss Miss, American Hostess, Blue Valley, Supreme, Viva and Johnston's.

Beatrice offers a variety of more than 600 dairy and dairy related items to appeal to every taste, ranging from rich creamy ice cream, a rainbow array of sherbets, cool fresh milk, butter famous for its farm-sweet flavor, chocolate drinks, ice cream novelties, egg nog, all your favorite cheese varieties: sharp, mild, mellow and cottage.

Beatrice dairies are specialists in tasty foods such as healthful yogurt with raspberries, strawberries or many other flavors added as well as Yogurt Fruit Sundaes® along with instant orange drinks, fruit drinks, creamy chocolate beverages, snack dips and ready-to-serve desserts.



The Dairy Division also manufactures an extensive line of special powders and flavors used by many companies in convenience foods and mixes. Almost any time you flip a flapjack, whip up a batch of cookies, make a chiffon pie or prepare a cake or icing, it's likely to be one made more nourishing and tasty with Beatrice special dairy ingredients made by drying or fermentation processes pioneered by Beatrice.

The division maintains extensive research and development and quality control programs, constantly creating, testing and marketing new and improved products.



DAIRY PRODUCTS, DAIRY SPECIALTIES



HOLLAND

ICE CREAM, BUTTER, MILK, FROZEN DESSERTS



ICE CREAM, FROZEN DESSERTS, SPECIALTY FROZEN DESSERTS

DANNON

YOGURT, DANNY (Frozen Yogurt in Cup or on Stick), BOKOO DESSERT



IMITATION DAIRY PRODUCTS, FROZEN DESSERTS

BLUE VALLEY

BUTTER, ICE CREAM, MILK







ICE CREAM

ZOOPER DOOPER

DAIRY SPECIALTIES, FRUIT DRINKS



YOGURT FRUIT SUNDAE ®, YOGURT.

SAVARIN ICE CREAM



County Line NATURAL AGED CHEESE

GOURMET ICE CREAM











Swiss Miss

INSTANT COCOA

sanna

DAIRY SPECIALTIES

SANNA-NON-DAIRY CREAMER



SANNA—INSTANT ORANGE DRINK

Trop-Bana

COMMERCIAL BANANA FLAKES

SANNA—INSTANT NON-FAT DRY MILK POWDER

Beatreme

COMMERCIAL DAIRY SPRAY-DRIED POWDERS & FLAVORINGS, INGREDIENTS





GROCERY PRODUCTS

Quality and convenience are "built-in" to virtually every one of the more than 4,000 products processed and marketed by the 100 plants and branches of Beatrice Foods Grocery Division.

Beatrice offers a selection of fresh-packed fun treats in tempo with the growing demand for snacks—cashews, pecans or peanuts—in the shell or out—corn and potato favorites, such as potato chips, Korn Kurls, Korn Chips, Taco Chips, shoestring potatoes, some flavored with cheese or catsup, French fried onion rings, pork rind snacks and beef jerky and other dried sausage meat snacks.

Many of the most popular culinary delights of the Far East, Europe and other lands have been re-created in both frozen packages and cans by members of the division's Nationality Group. These include La Choy and Temple Chinese Foods, Gebhardt and Rosarita Mexican foods and G-W, Lambrecht's and Mario's pizza. Sparkling in glass jars are tangy pickles and relishes, potato salad, olives, maraschino cherries and glace fruits, peanut butter, mayonnaise, salad dressings, sauces and condiments as well as a broad line of glass-packed beets, peas, corn and other vegetables.

Modern food technicians, employing the science of flavor technology, create literally thousands of new flavors using everything from allspice to zingiber. The results include dozens of sauces and gravy mixes, cheese flavored bases, instant liquid meat tenderizers, chip-dip mixes, oleo-resins, glace fruits, fountain syrups, extracts, plus countless spices, seeds and herbs.

Efficient distribution via the Grocery Division's truck network and distribution centers in key markets across the country assures prompt delivery at the lowest cost possible.

NATIONALITY FOODS & PICKLES

Bonds

PICKLES
RELISHES
COCKTAIL ONIONS
PEPPERS
CONDIMENTS
(OTHER BRAND, HOLIDAY)



PICKLES
RELISHES
CONDIMENTS
(OTHER BRANDS, LUSCO,
CRU-BRO, TOPS)

Rainbo MERICAN

RAINBO DELTA AMERICAN PICKLES RELISHES MUSTARD







CANNED AND FROZEN CHINESE FOODS

FROZEN DINNERS
CHOW MEIN
SOY SAUCE
CHINESE NOODLES
BEAN SPROUTS
WON TON SOUP
BROWN GRAVY SAUCE
EGG ROLLS



FROZEN AND CANNED MEXICAN FOODS, PIZZAS, FROZEN DINNERS DELICATESSEN SPECIALTIES

Temple

FROZEN CHINESE FOODS WON TON SOUP EGG ROLLS

Marios

PIZZA



Gebhardts

MEXICAN FOODS (CANNED), CHILI POWDER CHILI POWDER CHILI-OUIK BARBECUE SAUCES HOT SAUCE (OTHER BRANDS: EAGLE) FOIL PACKED SEASONINGS

Lambrecht

FROZEN PIZZAS FROZEN SNACKS CHEESE CAKE

G*W

FROZEN PIZZAS

Miracle White

HOME LAUNDRY CLEANING PRODUCTS

GLASS PACKED & CANNED GOODS

Ma Brown

PICKLES RELISHES APPLE BUTTER BEETS

Marios

OLIVES OLIVE OIL ARTICHOKES PEPPEROCINI

aunt Mollick

GLASS PACKED VEGETABLES
BEETS
PEAS
PEAS
PEAS & CARROTS
CORN
POTATO SALAD
FRUIT DRINKS



MARASCHINO CHERRIES, COCKTAIL ONIONS GLACE FRUITS

MT. IDA





SNACKS



KORN KURLS CARAMEL KORN KORN KURL RINGS DIPPY'S DIPS POPCORN



PIK-NIK

SHOESTRING POTATOES CANNED SNACKS



FOOD CO.

BEEF JERKY MEAT SNACKS

LOWREY'S

BEEF JERKY MEAT SNACKS



A DODK DINDO

FRIED PORK RINDS SNACK SPECIALTIES (OTHER BRANDS: RUDOLPH'S, RUDY'S)

KITCHEN FRESH FOODS

POTATO CHIPS BARBECUE CHIPS SNACK SPECIALTIES



NUTS
SALTED-IN-SHELL PEANUTS
SUNFLOWER NUTS
DRY ROASTED NUTS
(OTHER BRAND:
TOM SCOTT,
BRAND)

FOOD PRODUCTS FOR INDUSTRY



CAPSICUM SPICES, OLEORESINS, OLEORESIN CARROT AND DEHYDRATED PARSLEY (COMMERCIAL PRODUCTS)



MARASCHINO CHERRIES GLACE FRUIT NUTS TOPPINGS FOUNTAIN SYRUPS COLORINGS EXTRACTS FLAVORS FRUIT PUREES

KNICKERBOCKER

MILLS COMPANY FLAVOR, SPICES, SEASONINGS



FOOD SEASONINGS FLAVORINGS DIPS MEAT TENDERIZERS SAUCE AND GRAVY MIXES FLAVOR BASES

MEAT INDUSTRY SUPPLIERS

(FLAVORAMA) FLAVORS, SEASONINGS

South Georgia

PECANS (OTHER BRANDS: SUN RAY, SOUTHLAND)





SPECIALTY MEATS

Mealtime . . . snacktime . . . anytime, there's a tasty meat specialty for every occasion produced by the Peter Eckrich Division, "The House of Fine Meat Specialties" which joined the company in 1972.

Smoked sausage, Fun Franks, ready-to-serve luncheon meats and specialties, sweet-smoked ham and bacon, Pickled Ring Bologna are just a few of the 125 prepackaged and bulk consumer products marketed under the Eckrich brand, known for outstanding quality and delicious flavor since the turn of the century.

Corned Beef Round, Corned Beef Brisket and other fresh and processed beef products processed by E. W. Kneip subsidiary of Eckrich share the same reputation for top quality. All meat specialties are processed under inspection of the Consumer and Marketing Service of the United States Department of Agriculture.







Every day, Beatrice bakeries hold a veritable cookie carnival. Skilled bakers whip up 93score butter, fresh milk, selected flours, spices and flavorings and other good things that create chocolate cookies and crescent cookies ... macaroons and date bars . . . chewy fig newtons, brownies, oatmeal, vanilla and lemon cookies . . . butter cream wafers and hundreds of other cookie wonders.

Looking for a special treat? Try a Burny cake ... delicious cheese cakes; moist, rich German chocolate cakes, fruit cakes packed with raisins, nuts, glace fruit; egg-rich birthday cakes delightfully iced and luscious with buttercream filling.

Every morning, Beatrice bakeries turn out literally hundreds of varieties of fresh sweet rolls, coffee cakes and doughnuts for breakfast snacks and just anytime good eating. Then, there is a vast variety of the finest breakfast rolls and breads, hamburger and hot-dog buns. Fresh or frozen, all are blended and baked to the highest standards possible.



FRESH & FROZEN





COOKIES, RELATED PRODUCTS. OTHER BRANDS . ROBERT'S. BARBARA DEE

Little Brownie Rakers

COOKIES, RELATED PRODUCTS

VALMETTO RAKING COMPANY

FRESH BAKED GOODS, SUNBEAM BREAD

OSWALD JAEGER BAKING

FRESH BAKED GOODS. BREAD



COOKIES, SALTINES, ETC. OTHER BRAND: LARA LYNN

Butter Krust

FRESH BAKED GOODS. SUNBEAM BREAD

DONUTS COFFEE CAKES, PASTRIES SWEET BAKED GOODS









CARBONATED SOFT DRINKS

BOTTLING OPERATIONS

CANADA DRY OF LOUISVILLE, Louisville, Kentucky

ROYAL CROWN COLA DIET RITE COLA UPPER TEN LEMON-LIME DRINK PAR-T-PAK Carbonated Beverages Tonic Water CANADA DRY BOTTLING CO. OF DENVER Englewood, Colorado

7-UP BOTTLING CO. OF DENVER Englewood, Colorado

Bottled at following plants:

GOLD MEDAL BOTTLING CO. St. Paul, Minnesota Other Brand—Gold Medal

ROYAL CROWN OF LOUISVILLE Louisville, Kentucky Other Brands—Checkers, Tiger Red

ROYAL CROWN OF LOS ANGELES Los Angeles, San Diego, Riverside, California ROYAL CROWN BEVERAGE CO. OF OAKLAND, INC. Oakland, California









INSTITUTIONAL FOODS

Dining away from home is one of the fastest growing segments of the food business. Beatrice continues to expand its service to the institutional trade, primarily through the John Sexton Division.

Sexton
INSTITUTIONAL FOODS AND
RELATED PRODUCTS

Sexton has established a nationwide network of 15 distribution centers, supplying the food service industry with 3,000 nonperishable products, such as:

Canned fruits, vegetables, juices, beverages, soups, sauces, gravies, prepared foods, meats, poultry and fish.

Also olives, pickles, relishes, preserves, jellies, shortening, dressings, flour and cereal products, baking supplies, confections, gelatine and puddings.

Coffee, tea, hot chocolate and beverage bases.

Dietetic and strained fruits, vegetables, meats and desserts, domestic and imported gourmet foods.



KEYKO
CHURNGOLD
BLUE RIBBON
SOUTHERN GOLD
SUN VALLEY GOLD'N KORN
SHEDD'S SOFT MARGARINE

Shedds

"PEANUTO" PEANUT BUTTER 'N JELLY
PEANUT BUTTER 'N MARSHMALLOW
PEANUT BUTTER 'N GRAPE
SMOOTH & CRUNCHY PEANUT BUTTER
OLD FASHIONED PEANUT BUTTER
PEANUTS
LADY BETTY PRUNE AND

LADY BETTY APPLE-PRUNE JUICE OLD STYLE SAUCE ROAST BEEF SAUCE TARTAR SAUCE





CONFECTIONERY



CLARK AND ZAG NUT BARS, ZIG ZAG, KOKO, CHERRY AND BANANA JACKS, COCONUT BAR, BLACK JACK CARAMELS, PEANUT BLOSSOM KISSES.

HOLLOWAY

MILK DUDS, FRUIT DUDS, BLACK COW, SLO POKE SUCKERS, HI-NOON, FRUIT COW SUCKERS



STIX, FORTUNE KISSES,

Zachahy
LADY CHARLENE CHOCOLATES

Old Vienna CHOCOLATES

Switzer

LICORICE AND CHERRY RED BARS, BITES, WHIPS AND STIX CHERRY RED, TANGY ORANGE AND STRAWBERRY PINK CHEW STRINGS



AFTER DINNER MINTS®, PARTY PATTIES, IFLLY CENTERS



MRS. LELAND'S CANDY SPECIALTIES, POLLYWOGS

Famous Gourmet

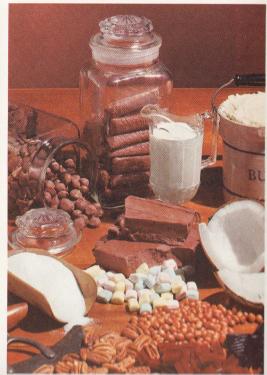
American Gourmet

In the wonderful world of candies, Beatrice brands are popular-priced favorites with young and all.

The division markets hundreds of delectable products—Milk Duds, caramels, Slo-Poke Caramel Suckers, After Dinner® Mints, licorice whips and kisses. There are rich milk chocolates made with only the finest cocoa, butters and sugars; a whole array of candy bars; candies packed with raisins, ready for chewin'—hard candies for crunchin'—savory combinations of nuts, caramel, milk and other good things.

Many of the Beatrice brands have been American favorites for almost a century. They include Holloway, Clark Candies, Richardson Mints, Switzer Licorice, Jolly Rancher, Mrs. Leland's and Lady Charlene.





REFRIGERATED AND DRY WAREHOUSES

The continuing growth of the frozen food industry in this fast-paced age and in computerized warehouse services in which the company is a pioneer offer promise of even faster growth of our Warehouse Division in the future.

The division operates 23 cold storage warehouses and three dry storage warehouses in key market centers across the country with a combined capacity of more than 500,000,000 pounds. Altogether these warehouses probably store more kinds of goods than any other warehouse operation in the world; fresh and frozen foods, meat, fish, and poultry, canned goods and other dry groceries.

Our wholesale frozen food operation distributes more than 2,000 frozen food items, servicing retail super markets and food service operators, including schools, hospitals, air lines, hotels, fast food operators, restaurants, etc., operating in the Chicago market and covering a 150 mile radius.

Currently, the Warehouse Division operates storage facilities at these locations:

Beatrice Cold Storage Division Denver, Colorado Lincoln, Neb.

Chicago Cold Storage Division Chicago, III.

Food Marketers Westchester, III.

Grand Trunk Warehouse & Cold Storage Co. Detroit, Mich.

Inland Underground Facilities, Inc. Kansas City, Kansas

Lackawanna Cold Storage Division Scranton, Pa.

Produce Terminal Cold Storage Co. Chicago, III.

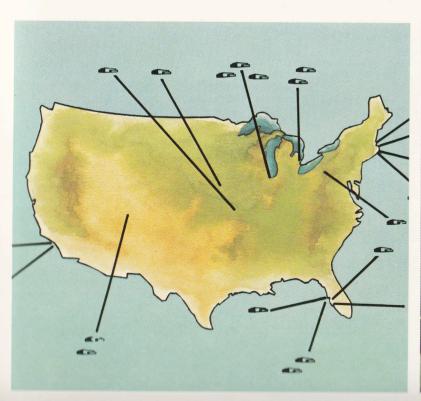
Produce Terminal / Food Marketers Distribution Center Chicago, III.

Quincy Market Cold Storage & Warehouse Company, Boston, Mass. Gloucester, Mass. Portland, Maine

Soo Terminal Warehouse Division Chicago, III.

Tampa Cold Storage & Warehouse Corp. Tampa, Fla.

Terminal Refrigerating Company Los Angeles, Calif. Burbank, Calif.







AGRI-PRODUCTS

As the human population increases, so does the animal population that serves us. One of the prime functions of Beatrice Foods' Agri-Products Division is to help grow healthier, more profitable farm stock and pets.

These products include high-protein, high-vitamin animal feed pre-mixes and supplements produced and distributed by Vigortone in plants in Cedar Rapids, Iowa, and Fremont, Neb. Division companies also process and sell such animal by-products as hides, furs, wool and edible and inedible tallows. It also is engaged in tanning of leathers, converting bone meat scraps, fish, waste meat and other food scraps into high protein pet food ingredients. Included are dog foods marketed under the Vigortone, Balanced Diet and Select brands and Horse Vigortone, a health feed additive for the fast-growing horse population.

Some of the division's 27 plants and branches also are engaged in meeting the world's future needs with protein development research. Member companies of the division are:

C. U. I. International DENVER, COLO.

WESTERN BY-PRODUCTS Co. OMAHA, NEB.

PFISTER & VOGEL TANNING CO., INC. MILWAUKEE, WIS.

SAN ANGELO BY-PRODUCTS, INC. SAN ANGELO, TEXAS

LONE STAR RENDERING CO. DALLAS, TEXAS

ROSS-WELLS, INC. MEOUON, WIS.

VIGORTONE

CEDAR RAPIDS, IOWA

PEPCOL MANUFACTURING CO. DENVER, COLO.

Regal BY-PRODUCTS CO. LYNN CENTER, ILL.





MANUFACTURED PRODUCTS

Every day, virtually every person in the United States and millions of people around the world consume, use or come in contact with a product or service of Beatrice Foods . . . at home, at work, shopping or seeking entertainment.

Beatrice operates almost 100 plants and branches in the United States producing manufactured products or providing specialized services. Emphasis is in fields with exceptional potentials for growth with quality products and services for homes, schools and offices and in recreation and graphic arts.

STIFFEL

LAMPS CLOCKS SHELVES ETAGERES MIRRORS



(BLOOMFIELD INDUSTRIES) KITCHEN SERVICE EQUIPMENT BAR ACCESSORIES FOOD WARMING PRODUCTS (OTHER BRAND: BI-COR)

BENEKE
BATHROOM ACCESSORIES
FURNITURE COMPONENTS CATTLE FEEDER WHEELS CUSTOM MOLDED PLASTIC ITEMS (OTHER BRANDS: MAGNOLIA TOWN AND COUNTRY COUNTRY CLUB SUBURBAN)

HEKMAN

WOOD TABLES CHAIRS DESKS CHESTS BOOK CASES



REAL-FYRE GAS FIRE PLACE LOG SETS FIRE PLACE AND KITCHENRANGE HOODS

WATER SPRINKLERS AND GARDEN CARE EQUIPMENT UNDERGROUND IRRIGATION SYSTEMS (OTHER BRANDS: EVERAIN SUPERAIN RAINWAVE **JETSTREAM** WAVEMASTER AQUA QUEEN

Charmglow

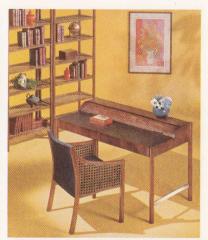
OUTDOOR GAS BARBECUE GRILLS INDOOR AND OUTDOOR GAS LAMPS

















HOME &

(continued)

WALTON LABORATORIES

HUMIDIFIERS HUMIDISTATS

Tip Top BRUSH

PAINT, ARTIST BRUSHES PAINTER TOOLS AND ACCESSORIES (OTHER BRAND: UBM, PITEGOFF, SUPERIOR, BEST SET, BANNER, STAR)

ESSEX-GRAHAM

PAINT ROLLERS PAINTING KITS (OTHER BRANDS: PERSHING ROLL-IT-ON QUALITY NAP GOLD LABEL)

ELECTRO-GRILL

OUTDOOR ELECTRIC BARBECUE GRILLS



PLUMBING SPECIALTIES SPECIALIZED PLUMBING TOOLS SANITARY CLEANING TOOLS

INDIANA MOULDING

& FRAME CO., INC. PICTURE AND MIRROR FRAMES AND MOULDING

STAR BRUSHES

PAINT BRUSHES



FURNITURE SLIP COVERS **AUTO CUSHIONS AUTO SEAT COVERS** TABLE CLOTHS KNITTED FABRICS

HOMEMAKER

TAILORED BEDSPREADS COMFORTERS DRAPERIES

SPORTLINE

SLEEPING SLUMBER BAGS NOVELTY TENTS

Mark Fore

AUTO LUGGAGE RACKS SKI RACKS SKI BOOT TREES AUTO ACCESSORIES

SPIEGEL

GARMENT RACKS CHAIR VALETS SKIRT AND SLACK RACKS SHOE RACKS CLOTHES HANGERS





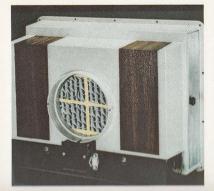














RECREATION

Airstream

TRAVEL TRAILERS

BONANZA TRAVELERS

TRAVEL TRAILERS



LAMINATED METAL AND PLASTIC SKIS





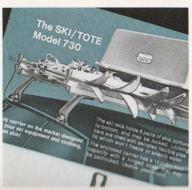
EYEGLASS FRAMES SAFETY GOGGLES SUNGLASSES SAFETY OPTICAL ITEMS

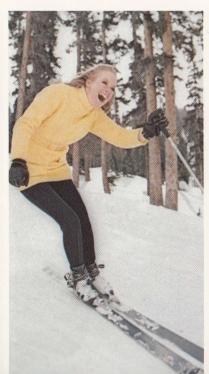


FIBERGLASS YACHTS













MOBILE HOMES

HOLIDAY

MOBILE HOMES (OTHER BRAND: FAIRWAY)

JACOBSEN

MOBILE HOMES

Seminole

MOBILE HOME ACCESSORIES

NEW YORKER

MOBILE HOMES









INSTITUTIONAL PRODUCTS



SOFT ICE CREAM, MALTED MILK, CARBONATED, NON-CARBONATED FLAVORED SLUSH FREEZER DISPENSERS

BLOOMFIELD

INSTITUTIONAL, HOSPITAL,
RESTAURANT UTENSILS AND
SUPPLIES
COFFEE BREWING AND SERVING
EQUIPMENT
BATTERY-OPERATED TABLE AND
CANDLE LAMPS
(OTHER BRANDS: SILEX
HOSP-I-WARE
SWEDISH REGENT)

world dryer corporation

ELECTRIC HAND AND HAIR DRYERS (OTHER BRAND: SANI-DRI)

BRYN MAWR

MARKETS CARPETS, MATS NON-ELECTRIC CARPET MACHINES CARPET CARE CHEMICALS

Vogel-Peterson

COAT, HAT, CHECKROOM RACKS AND SUPPLIES LOCKERS WARDROBES SPACE DIVIDERS PETERSON OFFICE GROUP FURNISHINGS

Market Forge

STEAM COOKERS
KETTLES
CONVECTION OVENS
MICRO-WAVE OVENS
STORAGE RACKS FOR INSTITUTIONAL
FOOD SERVICE
HOSPITAL SERVICE EQUIPMENT

GEERPRES

INDUSTRIAL MOP WRINGERS BUCKETS FLOOR AND WALL CLEANING EQUIPMENT (OTHER BRANDS: DESK-KART SEAWAY TASK BASKET)

James H.Rhodes & Company

INDUSTRIAL PUMICE, FELT,
BUFFING AND GRINDING SUPPLIES,
STEEL WOOL, CHAMOIS,
FLOOR MAINTENANCE PRODUCTS,
OTHER BRANDS: COLOSSUS,
LONG ISLAND, NAVAJO,
SUNRAY, JEX, BEAVER,
TAM O'SHANTER















EDUCATIONAL ARTS



ER MOORE COMPANY

CLOTHING FOR GIRLS' PHYSICAL
EDUCATION APPAREL
CHOIR ROBES
GRADUATION ROBES
CHURCH APPAREL
SCHOOL UNIFORMS
BLAZERS
JUDICIAL AND PULPIT ROBES



PRINTED LEISURE APPAREL— T-SHIRTS SPORT SHIRTS KNIT PAJAMAS WITH NOVELTY DESIGNS AND LETTERING



MAIL ORDER WHOLESALER OF ARTS AND CRAFTS MATERIALS (OTHER BRANDS: MAJESTIC HANOVER EVEN-ROLL NU-PENNY)



(STUCKEY & SPEER) SCHOOL CLASS RINGS

Star of Africa

(STUCKEY & SPEER)
DIAMOND JEWELRY

A. H. SCHWAB

SANDBOXES
JUVENILE PICNIC TABLES
CHALKBOARDS
CORKBOARDS
PRE-SCHOOL PEG DESKS
JUVENILE BENCHES
(BRAND NAME: FOUR J)

VELVA SHEEN

PRINTED LEISURE APPAREL— T-SHIRTS JACKETS, KNITWEAR SPECIALTIES WITH SCHOOL DESIGNS AND LETTERING









GRAPHIC ARTS

AMERICAN GRAPHICS CORPORATION

GRAPHIC DESIGN
PHOTOGRAPHY
ART
TECHNICAL PUBLICATIONS
PROMOTIONAL COPY WRITING
AUDIO-VISUAL MATERIALS
PACKAGE DESIGN

AIC AMERICAN TYPESETTING CO.

TYPOGRAPHY FOR BOOKS
CATALOGS
INCLUDING PLATE-READY OFFSET FILMS

CABOT'S PROMOTIONAL AIDS

DIRECT MAIL SALES AIDS

COLLINS, MILLER & HUTCHINGS

LETTERPRESS PHOTOENGRAVING GRAVURE POSITIVES OFFSET POSITIVES AND PLATES

CONVERTERS INK

FLEXOGRAPHIC AND GRAVURE PRINTING INKS



JAHN & OLLIER

PHOTOENGRAVINGS
FOUR-COLOR OFFSET FILM POSITIVES

MODERN LITHO PLATE SERVICE

LITHOGRAPHIC NEGATIVES
OFFSET PRINTING PLATES
FOUR-COLOR PROCESS REPRODUCTION

MONSON PUBLISHING CO.

FOLDING CARTONS
LABELS
CHURCH BULLETINS
DIRECT MAIL MATERIAL
RECIPE BOOKS
CIRCULARS
BROCHURES, COUPONS

WALKER ENGRAVING

PHOTOENGRAVING—FOUR COLOR AND BLACK AND WHITE. LITHOGRAPHIC SEPARATIONS



METAL PRODUCTS



GRAY IRON CASTINGS FOR AUTOMOTIVE, FARM CONSTRUCTION EQUIPMENT TILLAGE TOOLS LIGHT INDUSTRIAL EQUIPMENT OUTDOOR BARBECUES CHRISTMAS TREE STANDS

Mid-West

FORGING MANUFACTURING CO.
COLD DRAWN BUTTWELD STEEL TUBING
RAIL ANCHORS
SIDE FRAME WEAR PLATES
BRAKE SHOE KEYS FOR RAILWAY
FREIGHT CARS
AGRICULTURAL SPRING TEETH
ROTARY MOWER BLADES
PATIO CHAIR SPRINGS.

DIAL TUBE

ELECTRIC BUTTWELD STEEL TUBING

MINNESOTA VALLEY ENGINEERING

CRYOBIOLOGICAL CONTAINERS CRYOGENIC PRESSURE VESSELS AND RESEARCH EQUIPMENT VACUUM JACKETED CRYOGENIC PIPELINE

→ SNOWEO~

GRAIN AUGERS
CLEANERS
BALE ELEVATORS
TRACTORS' SUNSHADES AND CANOPIES
STOCK CHUTES AND GATES
BOAT, SNOWMOBILE, ATV AND
IITII ITY TRAILERS.



CRYOGENIC ASSOCIATES INC.

CUSTOM CRYOGENIC SYSTEMS

Oaccurate

THREADED FASTENERS

SCREWS NUTS BOLTS RIVETS WASHERS

Hi-Temp

HIGH TEMPERATURE HEAT TREATING, HARDENING, STRESS REDUCTION NORMALIZING OF METAL PRODUCTS COPPER AND SILVER BRAZING

TOOLING & DIES



A I TOOL CORPORATION

PLASTIC INJECTION MOLDS DIE CAST DIES

ACME DIE CASTING

ALUMINUM AND ZINC DIE CASTINGS; TIMMING, DRILLING, TAPPING, MACHINING OF CASTINGS

PERELES BROS.

CUSTOM MOLDER OF PLASTIC ITEMS SUCH AS SLIDE RULES DRAWING, MIMEOGRAPH, LETTERING, MEDICAL INSTRUMENTS PRECISION PARTS FOR TELEPHONE, ELECTRONIC, GAS METER INDUSTRIES, LENSES FOR CAMERAS, COMPUTERS, WATER METERS













CHEMICALS

Established as a separate division in 1972, the fast-growing Chemical operations comprise more than 30 plants and branches in the United States and nine countries around the world.

The division produces thousands of specialty products . . . ingredients for finishing leather, vinyls, textiles . . . ingredients for floor polishes, paper coatings, adhesives, inks.

Other leading items include high-performance metallic lubricants, paints, chemical coatings, varnishes, resins and finishes for shoe manufacturers. International chemical plants are listed on page 25.

STAHL

CHEMICALS FOR FINISHING LEATHER, VINYLS, TEXTILES (OTHER BRAND: TITEKOTE)

Permuthane Products

POLYURETHANE RESINS FORMULATED COATING COMPOUNDS VINYL SOLUTIONS PIGMENT DISPERSIONS AND CHIPS

POLYVINYL CHEMICALS

ACRYLIC EMULSION POLYMERS ACRYLIC SOLID POLYMERS POLYURETHANE FOR FLOORING COATING RESINS

FARBOIL COMPANY

MARINE PAINTS POWDER PAINTS CHEMICAL COATINGS FARBALOY ELECTROSTATIC COATINGS

Paule Chemical

FINISHES FOR THE SHOE INDUSTRY

MOLUB-ALLOY Imperial Oil & Grease Co.

METALLIC LUBRICANTS
OILS
GREASES
DRY FILM LUBRICANTS
(OTHER BRAND: ASTROL)

PHARMACEUTICALS

Westerfield Laboratories

TABLETS CAPSULES LIQUIDS OINTMENTS POWDERS

Brunswick LABORATORIES

SPECIALTY PRODUCTS FOR HUMAN USE SUCH AS CAPSULES, TABLETS

Hellwig

PARA-AMINOSALICYLIC ACID AND







RESEARCH & DEVELOPMENT:

THE KEYS TO THE FUTURE

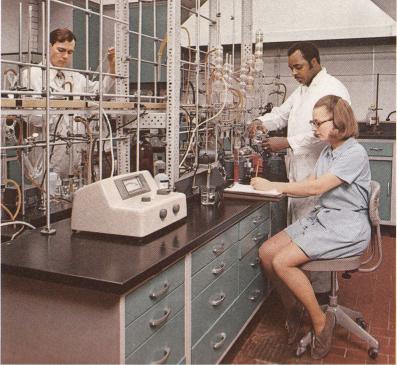
Satisfying changing consumer needs and preferences is a challenge Beatrice Foods constantly is seeking to meet through research and development and continuing market studies.

The company's central research and development department in Chicago has been tripled in size and now comprises almost an acre of floor space with six pilot laboratories. A number of field research centers also have been expanded. All are manned by trained research and development teams. Beatrice's test kitchens, supervised by an experienced home economist known to the public as Beatrice Cooke, have been expanded substantially to increase recipe development and flavor evaluations.

Quality control and testing laboratories in all regional plant areas maintain the strictest standards to protect and extend the purity, freshness and true flavor of Beatrice food products.

More than 1,000 new or substantially improved products have been developed in the research and development laboratories of Beatrice Foods in the last five years. The success of the majority of these new products has been a contributing factor to the company's steady growth.





INTERNATIONAL

Only a little more than a decade has passed since Beatrice began its first overseas operation—producing dairy products in Malaysia in 1961. Today, Beatrice brands are synonymous with quality in more than 30 nations where Beatrice has plants, joint ventures or franchise agreements.

This International family stretches to virtually every continent—from the tropics to fjord country—and produces a myriad of products: chocolates in Australia, spices in The Netherlands, dairy products in Canada, Mexico, Belgium, Denmark, Italy, Spain, Jamaica, the Dominican Republic and in the Far East; convenience foods and bakery items in Canada and Italy and snacks in South America; chemical products in Canada, England, Spain, The Netherlands, Mexico and Nicaragua; home accessories in France which also is the home of a major wholesale food distributor in the Greater Paris area.



ARTIC S.A.
ICE CREAM
FROZEN FOODS















Heatrice Foods MALAYSIA DAIRY PRODUCTS Heatrice Foods
U.K.
CONVENIENCE FOODS

Beatrice serves these international markets with more than 130 plants and branches operated by almost 11,000 employees located on every continent except Africa. But, many Beatrice products are sold even there.

International operations of the company are expected to grow at an even faster rate in the future, both by expansion and additions.

DAIRY

EUROPE

Cie Lacsoons, S.A., Rotselaar, Belgium (dairy products)
Artic, S.A., Brussels, Belgium (ice cream, frozen desserts, frozen foods)
Marisa, Barcelona, Spain (ice cream, candy, frozen desserts)
Premier Is, Esbjerg, Denmark (ice cream, frozen desserts)
Sanson, Verona, Italy (ice cream, frozen desserts)
Interglas, S.A., Las Palmas, Canary Islands, Seville, Spain

(ice cream) SWITZERLAND

Dairy World S.A. Geneve (dairy products marketing) Foods & Services A.G., Lausanne (Financial Services)

CANADA (ONTARIO)

Aylmer Dairy Ltd., Aylmer
Avondale Dairy Ltd., St. Catharines
Brookside-Prices Dairy Ltd., Kingston
Caswell Dairy Ltd., Simcoe
Ideal Dairy Ltd., Oshawa
Lakeview Pure Milk Ltd., Barrie
Malcolm Condensing Co., St. George
Maple Lane Dairy Ltd., Kitchener
Oxford Dairy (Woodstock) Ltd., Woodstock
Smith Dairy Ltd., Brockville
Wilmot Dairy Ltd., Kingston
Model Dairy Ltd., Sault St. Marie

CANADA (MANITOBA)

Modern Dairies Ltd., Winnipeg Modern Dairies Ltd., St. Cloud Modern Dairies Ltd., Brandon Frechette's Dairy, THE PAS Crescent Creamery Ltd., Winnipeg Morden Creamery, Morden Lakeland Dairies Ltd., Kenora

CANADA (QUEBEC)
Crescent Cheese Company, Montreal (cheese, yogurt, butter, dairy specialties)

LATIN AMERICA

Mantecados Payco, San Juan, Puerto Rico (ice cream, frozen desserts)
Cremo Ltd., Kingston, Jamaica (milk, ice cream, dairy products)
North Shore Dairy, Montego Bay, Jamaica (dairy products)
Frigor, Santo Domingo, Dominican Republic (ice cream, frozen desserts)
Holanda, Mexico City, Mexico (ice cream, frozen desserts)

(continued)

FAR EAST

Operate 4 U.S. Government-owned plants in Japan: Yokohama, Itazuke, Misawa and Okinawa

Operate two U.S. Government-owned plants in Republic of South Vietnam: Cam Ranh Bay, Qui Nhon

Bireley's California Orange of Thailand, Bankok, Thailand (soft drinks, fruit ades)

MALAYSIA

Beatrice Foods Sdn Berhad, Petaling Jaya (dairy products)

SINGAPORE

Beatrice Foods (Singapore) Sdn, Bhd. (dairy products)

Meadow Gold, Korea, Seoul (dairy products)

SAMOA

Meadow Gold-Samoa, Pago Pago (dairy products)

Tayto Ltd., Coolock (Dublin), Ireland (snack foods) Beatrice Foods, U.K., England (distributes convenience foods) Beatrice Scandinavia A/S Vestby, Norway (snack foods) A. J. ten Doesschate, Wapenveld, Holland (spices, distributes non-prescription drugs, drugstore supplies)

Barzetti Industria Dolciaria Alimentare S.N.C., Castiglione delle Stiviere, Italy (packaged baked goods, snack foods)

Etablissements Baud, Paris, France (distributes

wholesale groceries) Aux Planteurs Reunis, Geneva, Switzerland (distributes wholesale groceries)

Ybarra Beatrice S.A., Seville, Spain (olives)

V-H Quality Foods, Montreal (Chinese foods, sauces) Mow Sang, Montreal (Chinese foods) Colonial Cookies, Ltd., Kitchener, Ontario

LATIN AMERICA

Eric's Swiss Products, Guaynabo, Puerto Rico (snack foods) Industrias Gran Colombia S. A. Bogota, Colombia (candies, chewing gum, drugs, snack foods)

Productos Chipy S.A. Lima, Peru (chips, snack foods)

Productos Rene S.A., Guatemala City, Guatemala (snack foods)

AUSTRALIA

Red Tulip, Melbourne (candies) Stark's, Melbourne (candies) Europe Confectionery Company, Pty., Ltd., Melbourne (candies) Henry Berry & Co. (Australasia) Ltd., Melbourne (wholesale dry groceries for bakery, butcher trade, polyethylene film, scales) Patra Holdings Pty., Ltd., Melbourne (fresh fruit juices) Victorian Canning Co. (Industries) Pty., Ltd., Melbourne (canned, frozen fish products)

SUBDIVISIONS OF RED TULIP

Exquisite Chocolate Pty., Ltd., Sydney (candy distributor) M. J. Ferran Pty., Ltd., Sydney (candy distributor) Reynolds & Co. Pty., Ltd., Melbourne (candy distributor) R. Haynes Pty., Ltd., Melbourne (candy distributor) Stratford & Frank Pty., Ltd., Melbourne (candy distributor)

Anchor Japan Co., Ltd., Tokyo (distributes convenience foods)

FRANCHISE AGREEMENTS

SNACK FOODS

HONDURAS CANADA FRANCE **GERMANY** GREECE

IRAN PERU **PHILIPPINES** **MEXICO** THE NETHERLANDS **NORWAY VENEZUELA** COLOMBIA

HEMICAL PLANTS

Stahl Finish (Canada) Ltd., Montreal Stahl Chemical (G.B.) Ltd., Loughborough, England Stahl Chemical Industries N.V. Waalwijk, Holland Polyvinyl Chemie Holland N.V., Waalwijk, Holland Stahl Iberica S.A., Barcelona, Spain Polyvinyl Iberica S.A., Barcelona, Spain SAIPA, Barcelona, Spain Acabados Newark-Stahl S.A. de C.V., Mexico City, Mexico Stoffel y Cia S.A. de C.V., Mexico City, Mexico Quimica Stahl Centroamericana S.A., Managua, Nicaragua Quimicas Stahl-Polyvinyl C. A., Cagua, Venezuela Stahl-Armstrong, Ltd., Sydney, Australia

Pyramid Mobile Homes Ltd., Windsor, Ontario (Plants also at Cobourg, North Battleford, Fredricton) Elnagh S.p.A., Milan, Italy (travel trailers) Melnor (Canada) Ltd., Brantford, Ontario Bloomfield Industries (Canada) Ltd., Rexdale, Ontario World Dryer (Canada) Ltd., Branalea, Ontario World Dryer, Rotselaar, Belgium San Lorenzo Corp., Puerto Rico, San Lorenzo (draperies) Market Forge of Canada, Ltd., Montreal Etablissement Allibert—Beneke et Cie, Grenoble, France Plasticos Industriales C.A.—Caracas, Venezuela (licensee of

Beneke Industries Ltd., Rexdale, Ontario, Canada Converters Ink of Canada, Toronto, Ontario (Plants also in Vancouver, Montreal, Winnipeg) Cyro-Diffusion (MVE), Lery, France (office in Paris) Perfect Brush Co., Mexico City, Mexico (paint, hair, clothing, shoe brushes) BESCO (Beatrice Export Sales Co., New York, N.Y.)



ICE CREAM, FROZEN DESSERTS

MOW SANG CHINESE FOODS

Colonial COOKIES

ODERN HAIRIE LIMITED DAIRY PRODUCTS



BAUD

DISTRIBUTES WHOLESALE GROCERIES





PERFECT BRUSH BRUSHES

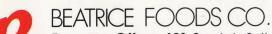






CHINESE FOODS, SAUCES





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